



City of Fitchburg
 Planning/Zoning Department
 5520 Lacy Road
 Fitchburg, WI 53711
 (608) 270-4200

CONDITIONAL USE PERMIT APPLICATION

The undersigned owner, or owner's authorized agent, of property herein described hereby applies for a conditional use permit for the following described property:

1. Location of Property:

Street Address: 6190 Lacy Road

Legal Description - (Metes & Bounds, or Lot No. And Plat): _____

SW 1/4, SE 1/4, Section 7, T6N R9E, City of Fitchburg, Dane County, Wisconsin

***Also submit in electronic format (MS WORD or plain text) by email to: PLANNING@FITCHBURGWI.GOV

2. Current Use of Property: Mineral Extraction - Limestone Quarry

3. Proposed Use of Property: Mineral Extraction - Limestone Quarry

4. Proposed Development Schedule: Amend CU-1083-01 to extent permit termination to 12/31/2028

5. Zoning District: RZ/CU-1083-01 (Original CUP)

6. Future Land Use Plan Classification: I-G - Industrial General

***Pursuant to Section 22-3(b) of the Fitchburg Zoning Ordinance, all Conditional Use Permits shall be consistent with the currently adopted City of Fitchburg Comprehensive Plan.

***Attach three (3) copies of a site plan which shows any proposed land divisions, plus vehicular access points and the location and size of all existing and proposed structures and parking areas. Two (2) of the three (3) copies shall be no larger than 11" x 17". Submit one (1) pdf document of the entire submittal to planning@fitchburgwi.gov.

Additional information may be requested.

Type of Residential Development (If Applicable): N/A

No. of Dwelling Units by Bedroom: 1 BR 2 BR 3 BR 4 or More

No. Of Parking Stalls: _____

Type of Non-residential Development (If Applicable): N/A

Proposed Hours of Operation: _____ **No. Of Employees:** _____

Floor Area: _____ **No. Of Parking Stalls:** _____

Sewer: Municipal Private **Water:** Municipal Private

Current Owner of Property: Payne & Dolan, Inc.

Address: PO Box 781, Waukesha, WI 53187 **Phone No:** (262) 524-1700

Contact Person: Bill Buglass

Email: wbuglass@payneanddolan.com

Address: PO Box 781, Waukesha, WI 53187 **Phone No:** (608) 445-0925

Respectfully Submitted By: 

Owner's or Authorized Agent's Signature

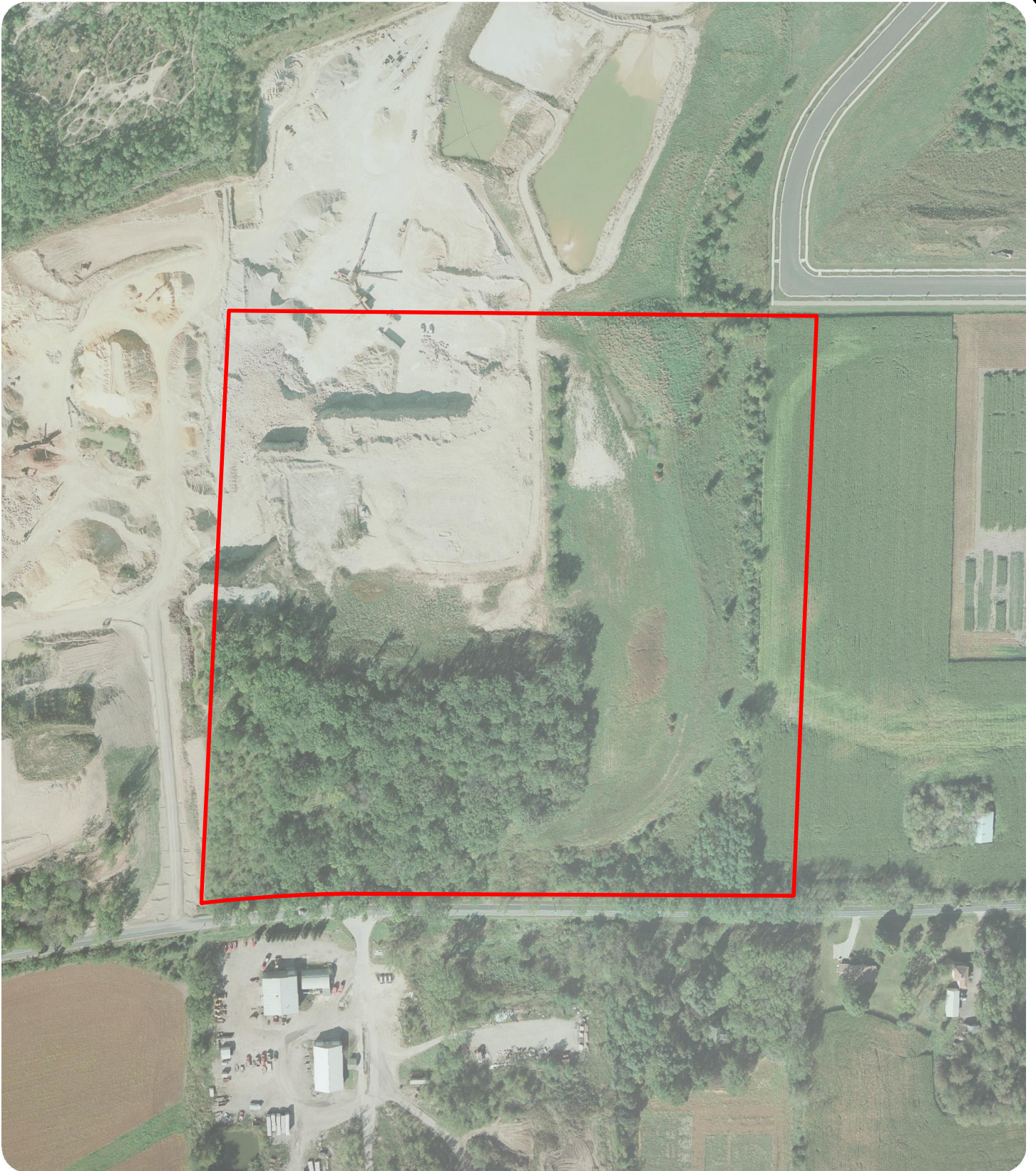
**** It is highly recommended that an applicant hold at least one neighborhood meeting prior to submitting an CUP application to identify any concerns or issues of surrounding residents.**

PLEASE NOTE - Applicants shall be responsible for legal or outside consultant costs incurred by the City. Submissions shall be made at least four (4) weeks prior to desired plan commission meeting.

For City Use Only: **Date Received:** _____ **Publish:** _____

Ordinance Section No. _____ **Fee Paid:** _____


Permit Request No. _____



**OBrien Quarry Aerial Photo
CU-1083-01 Renewal**

Aerial Date: 9/30/2017
1 inch = 300 feet

Legend

 OBrien CUP Boundary



**PAYNE & DOLAN
INCORPORATED**
A WALBEC GROUP COMPANY



PAYNE & DOLAN
INCORPORATED
A WALBEC GROUP COMPANY

March 15th, 2018

City of Fitchburg – Planning Department
5520 Lacy Road
Fitchburg, WI 53711

Harvest Haven – OBrien Quarry CUP Extension

Dear: Fitchburg Planning Department,

Attached is an aerial photo history showing quarry production and remaining material as part of the conditional use permit (CUP) applications for the extension of the Harvest Haven (CU-0508-93) and OBrien (CU-1083-01) Quarry conditional use permits. The only change to our existing conditions is to extent the permit terms to 12/31/2028.

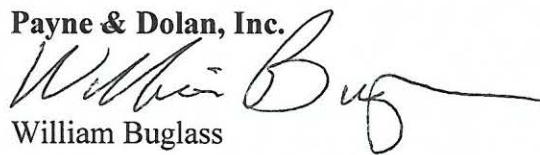
The aerial photos show the current CUP limits, permitted extraction limit and area in which material is to be extracted. As the quarry progresses, the active high wall is advancing to the south. The area between the highwall and extraction limit is the material yet to be extracted from the site.

Based upon the remaining material and historic market conditions there is approximately 10 years' worth of material remaining. The 10 year extension for both Harvest Haven and OBrien conditional permits is necessary to complete the extraction of the remaining reserve.

If you have any questions at all regarding this information, please let me know.

Sincerely,

Payne & Dolan, Inc.



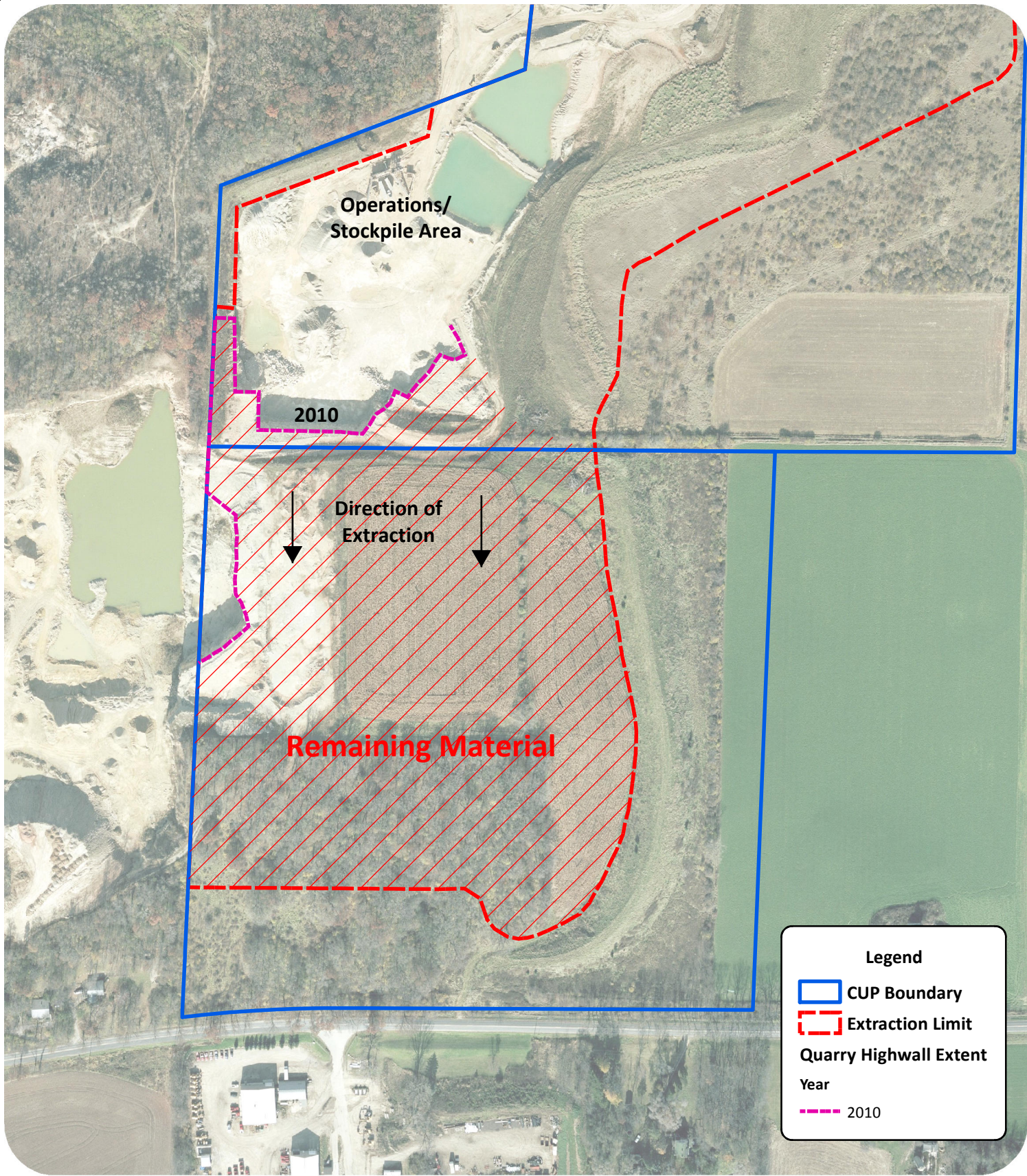
William Buglass

Enc.

An Equal Opportunity Employer

PO Box 781
N3 W23650 Badinger Rd
Waukesha, WI 53187
262-524-1700

www.payneanddolan.com

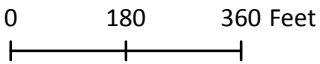


Legend

- CUP Boundary
- Extraction Limit
- Quarry Highwall Extent

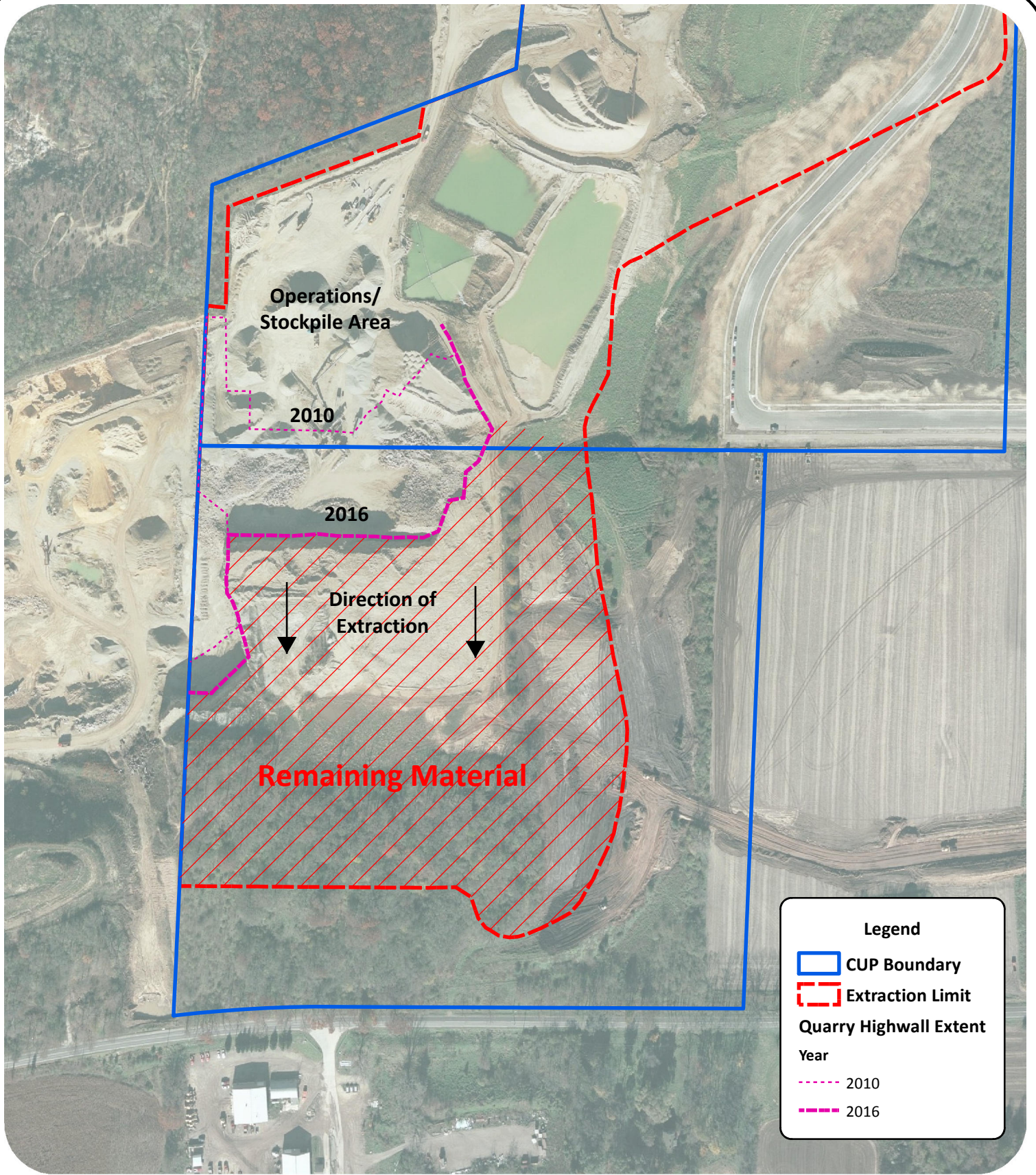
Year

- 2010



**2010 Harvest Haven - OBrien Quarry
Extraction Extent**

Aerial Date: Fall 2010



Operations/
Stockpile Area

2010

2016

Direction of
Extraction

Remaining Material

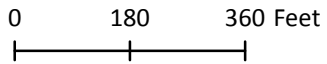
Legend

- CUP Boundary
- Extraction Limit

Quarry Highwall Extent

Year

- 2010
- 2016

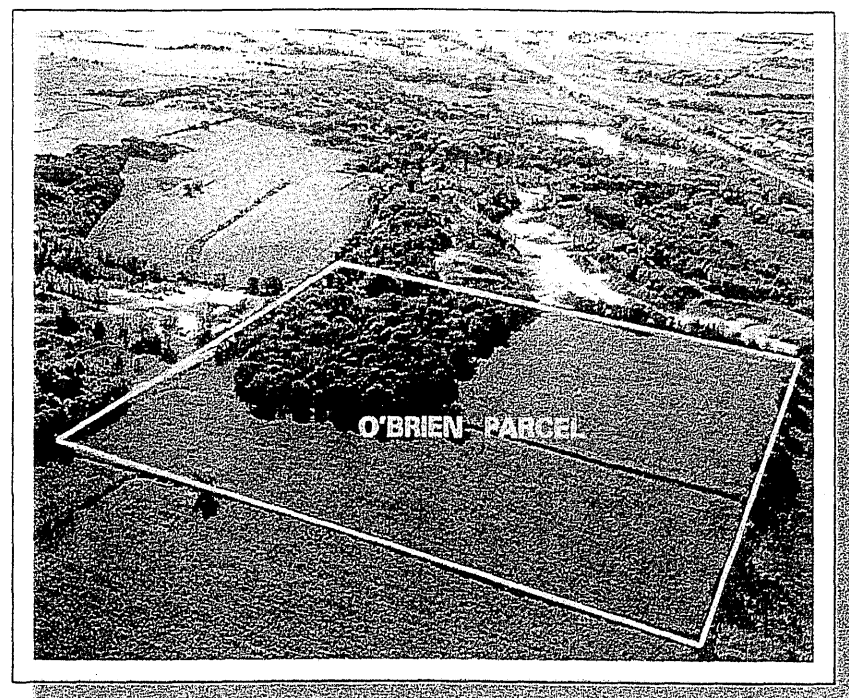
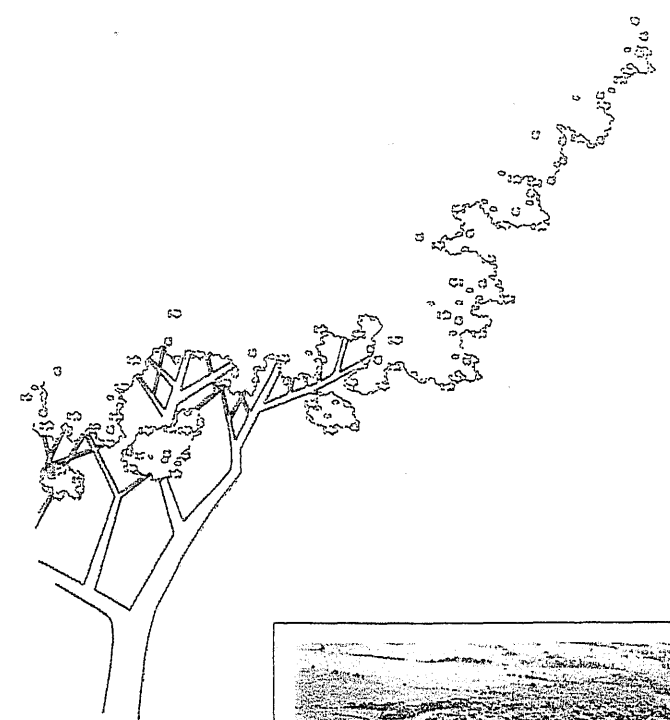


**2016 Harvest Haven - OBrien Quarry
Extraction Extent**

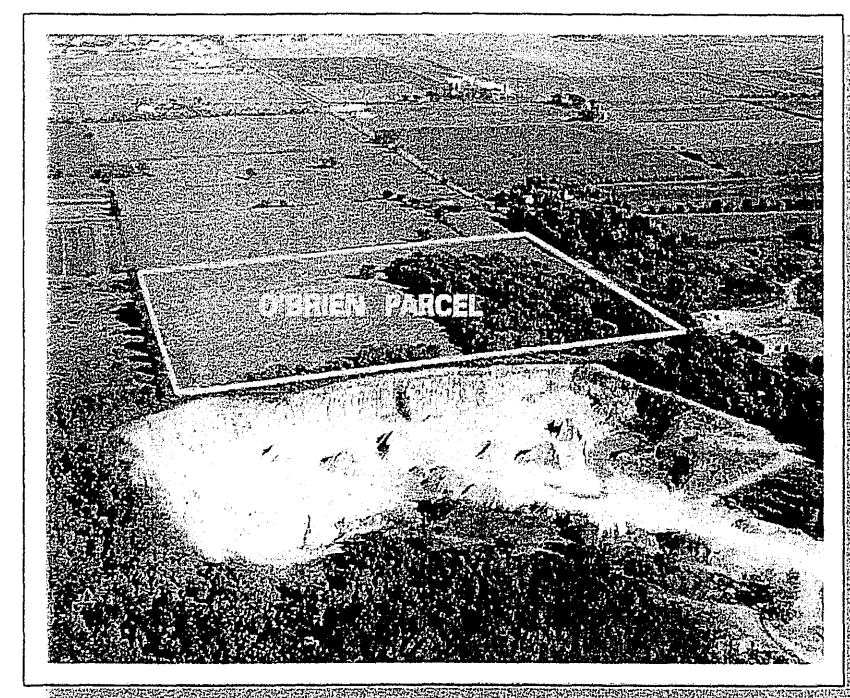
Aerial Date: Fall 2016



**DANE COUNTY
WISCONSIN**



VIEW LOOKING WEST



VIEW LOOKING EAST

**DETAILS OF THE
METHODS & SEQUENCING
FOR
MINERAL EXTRACTION
&
MINING RECLAMATION**

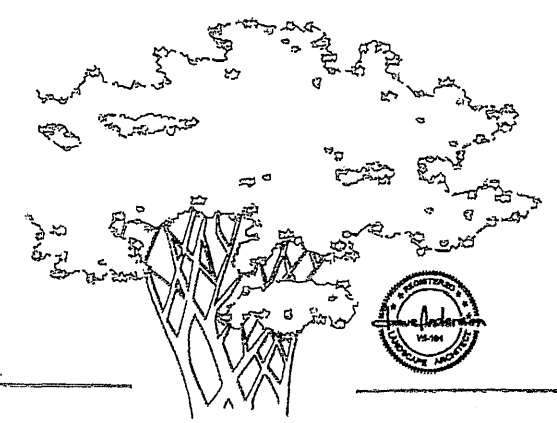
CITY OF FITCHBURG
 DANE COUNTY WISCONSIN

AERIAL PHOTOGRAPHY OF PARCEL

INDEX OF EXHIBITS

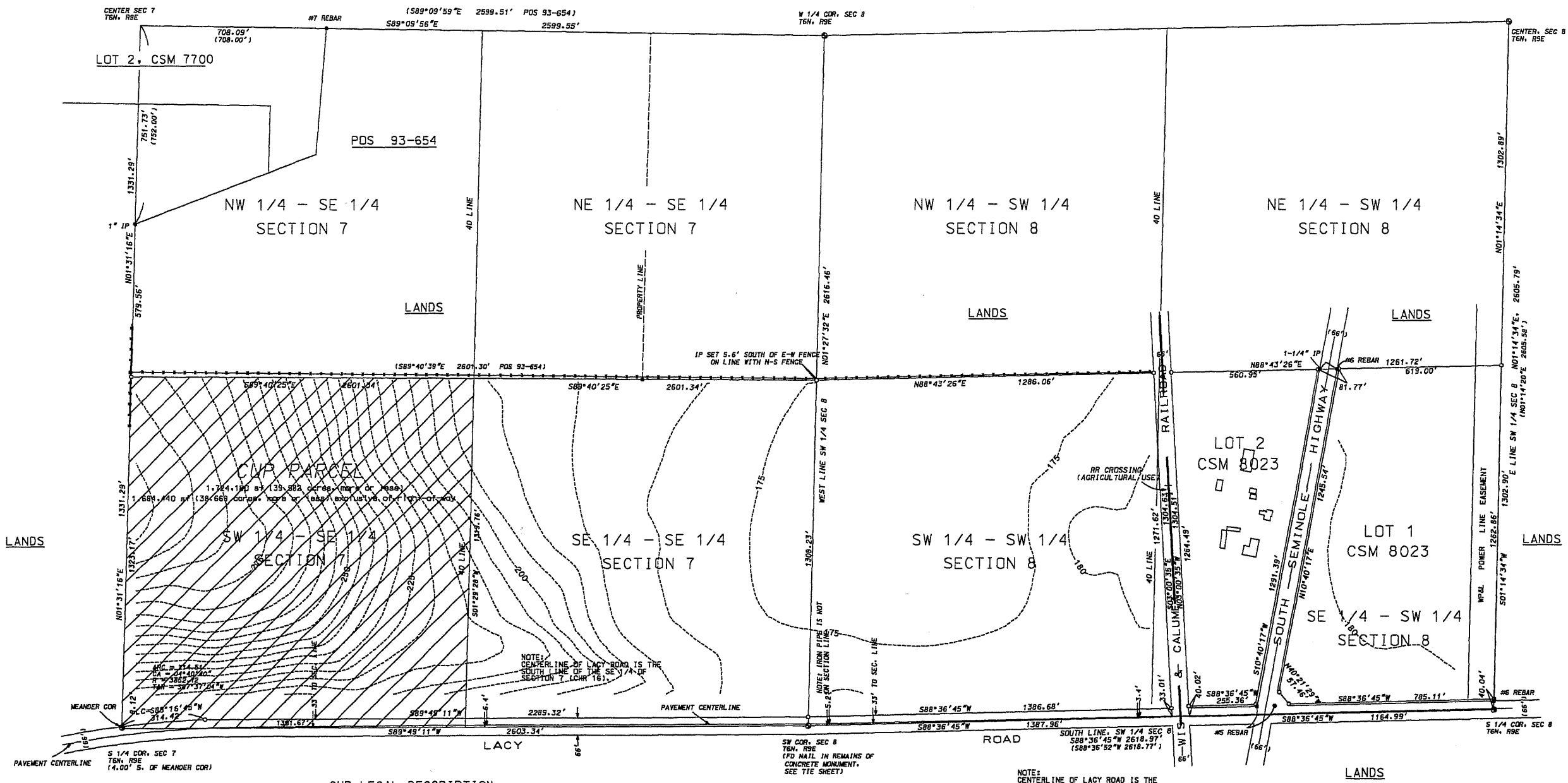
- 1 TITLE PAGE & INDEX
 - 2 SURVEY
 - 3 PLAT OF EXISTING SITE
 - 4 PARCEL SEQUENCING PLAN
 - 5 PHASE 1 OPERATIONS PLAN
 - 6 PHASE 2 OPERATIONS PLAN
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 - 12 DESCRIPTION OF OPERATIONS
- VIEWS ALONG LACY ROAD
 LOOKING NORTHWEST DURING OPERATIONS
 AERIAL VIEW OF PHASE 1A
 EXISTING & RECLAMATION PLAN

PROJECT NUMBER: 110334
 PATH: ISTAR C:\110334\COYER.DGN
 DATE ISSUED: 7 JUN 01
 TECHNICIAN: J004
 PLAN EXAMINER: &
 PROJECT MANAGER: DDA




PAYNE & DOLAN
 6295 LACY ROAD
 VERONA WISCONSIN 53593
 608-546-0900

TITLE PAGE & INDEX



CUP LEGAL DESCRIPTION

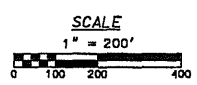
The SW 1/4 of the SE 1/4 of Section 7, T6N, R9E, City of Fitchburg, Dane County, Wisconsin, described as follows:

BEGINNING at the S 1/4 corner of said Section 7:
 thence N 01°31'16" E along the west line of the SE 1/4 of Section 7, 1331.29 feet to the NW corner of the SW 1/4 of the SE 1/4 of Section 7;
 thence S 89°40'25" E along the north line of the S 1/4 of the SE 1/4 of Section 7, 1300.67 feet to the NE corner of the SW 1/4 of the SE 1/4 of Section 7;
 thence S 01°29'28" W along the east line of the SW 1/4 of the SE 1/4 of Section 7, 1319.76 feet to the SE corner of the SW 1/4 of the SE 1/4 of Section 7;
 thence S 89°49'11" W along the south line of the SE 1/4 of Section 7, 1301.67 feet to the POINT OF BEGINNING.

Containing 1,724,180 square feet (39.582 acres, more or less) and 1,684,440 square feet (38.669 acres, more or less) exclusive of Lacy Road right-of-way. Subject to Lacy Road right-of-way along the southerly 33 feet. Subject to all easements of record.

Prepared by:
 Dennis L. Norton, S-1628
 December 20, 1999

- LEGEND**
- BRONZE CAP MONUMENT (FOUND)
 - IRON PIPE/REBAR (FOUND) AS NOTED
 - 1-1/4" x 24" IRON PIPE (SET) WEIGHING 2.27 LBS/LF
 - () "RECORDED AS" INFORMATION



BASIS OF BEARINGS
 THE WEST LINE OF THE SW 1/4 OF SECTION 8 IS RECORDED TO BEAR N01°27'32"E ON THE CITY OF MADISON GRID.

Revised 8/02/2000 for CUP boundary and description

PAULSON & ASSOCIATES, LLC
 529 W. MOHAWK TRAIL DeFOREST, WI 53532 (608)846-2523

PLAT OF SURVEY
 PAYNE & DOLAN PROPERTY
 BEING THE S 1/2 OF THE SE 1/4 OF SECTION 7, PART OF THE SW 1/4 OF THE SW 1/4 OF SECTION 8, AND PART OF THE SE 1/4 OF THE SW 1/4 OF SECTION 8, T6N, R9E CITY OF FITCHBURG, DANE COUNTY, WISCONSIN

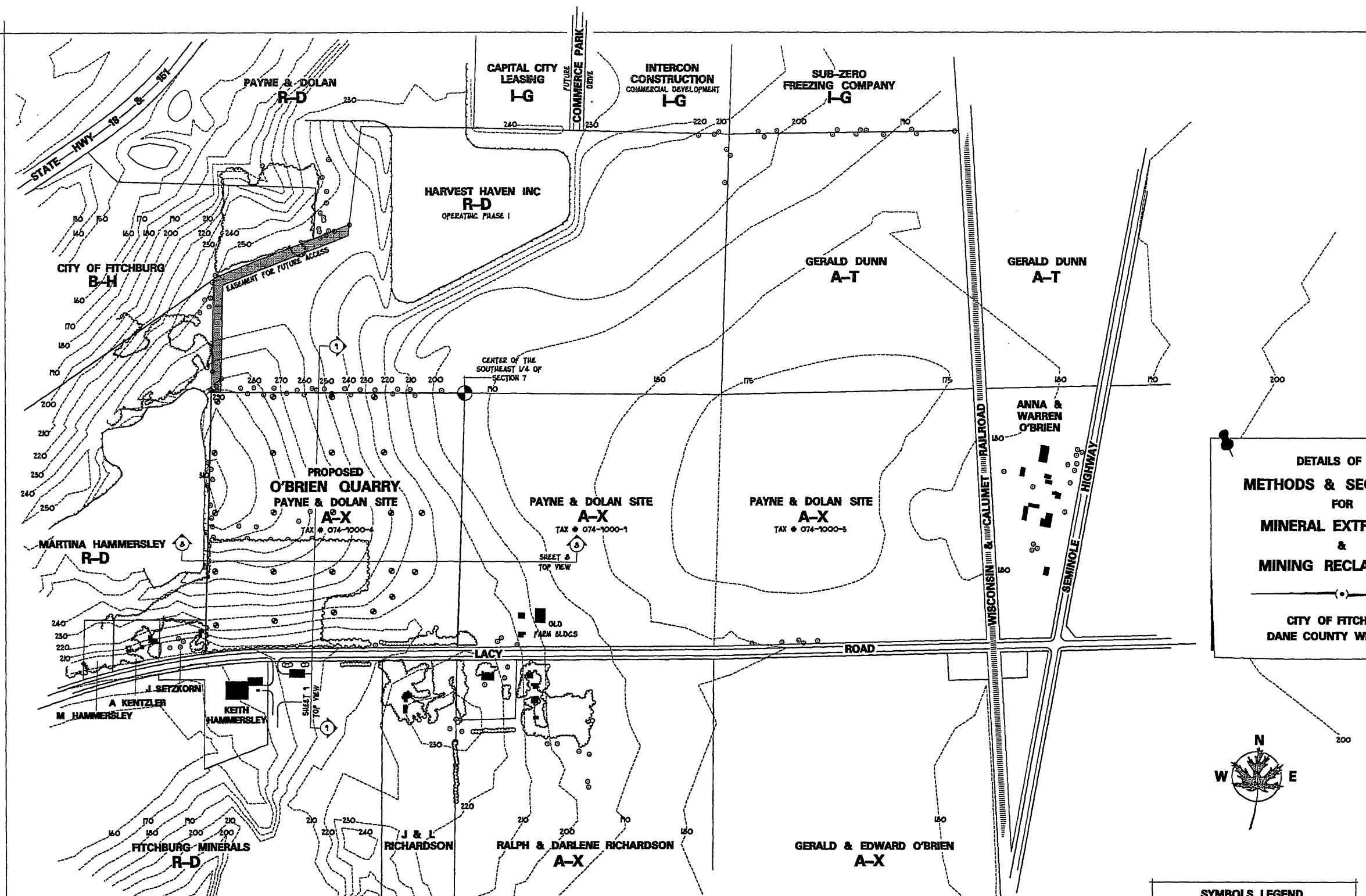
JOB NO. 505-56 DRAWING NO. 85-26-2 DRAWN BY: DLN
 REVISIONS: 10/16/99, 10/21/99, 11/20/99 DATE: 3-15-00

One Honey Creek Corporate Center
125 South 94th Street, Suite 401
Milwaukee, Wisconsin 53214-1470
Telephone (414) 259-1500
Fax (414) 259-0037
www.gea.com

Other Offices Located In:
Green Bay, Wisconsin
Madison, Wisconsin
Chicago, Illinois

DETAILS OF THE
METHODS & SEQUENCING
FOR
MINERAL EXTRACTION
&
MINING RECLAMATION

CITY OF FITCHBURG
DANE COUNTY WISCONSIN

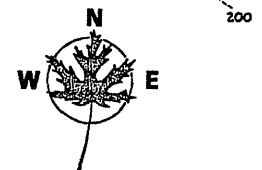


ESTIMATED VOLUMES
VOLUMES CALCULATED VERTICALLY DOWNWARD AND ALONG THE 25% CONTOUR LINE
⊙ = BORING LOCATIONS USED TO COMPLETE THE ESTIMATING MODEL

OVERBURDEN		HIGHLY FRACTURED ROCK		BEDROCK	
UPPER SURFACE	EXISTING GROUND	UPPER SURFACE	ROCK SURFACE	UPPER SURFACE	END OF BORINGS
LOWER SURFACE	ROCK SURFACE	LOWER SURFACE		LOWER SURFACE	ELEVATION 200.0
CUT COMPRESSION FACTOR	0.5	CUT COMPRESSION FACTOR	0.5	CUT COMPRESSION FACTOR	0.5
RAW CUT VOLUME	35480 CY	RAW CUT VOLUME	19200 TONS	RAW CUT VOLUME	308200 TONS

SYMBOLS LEGEND

PROPERTY LINE	EXISTING STRUCTURES
TOPOGRAPHIC CONTROL LINES	STREETS & HAUL ROADS
RAILROAD	EXISTING VEGETATION
SECTION CENTER	



VOLUMETRIC DATA PREPARED BY: PALLSON & ASSOCIATES, REVISED 8 JUNE 85

PAYNE & DOLAN
6235 LACY ROAD
VERONA WISCONSIN 53593
608-545-8800

PLAT OF EXISTING SITE
INDICATING NAMES OF EXISTING OWNERS, LAND USES, & ZONING



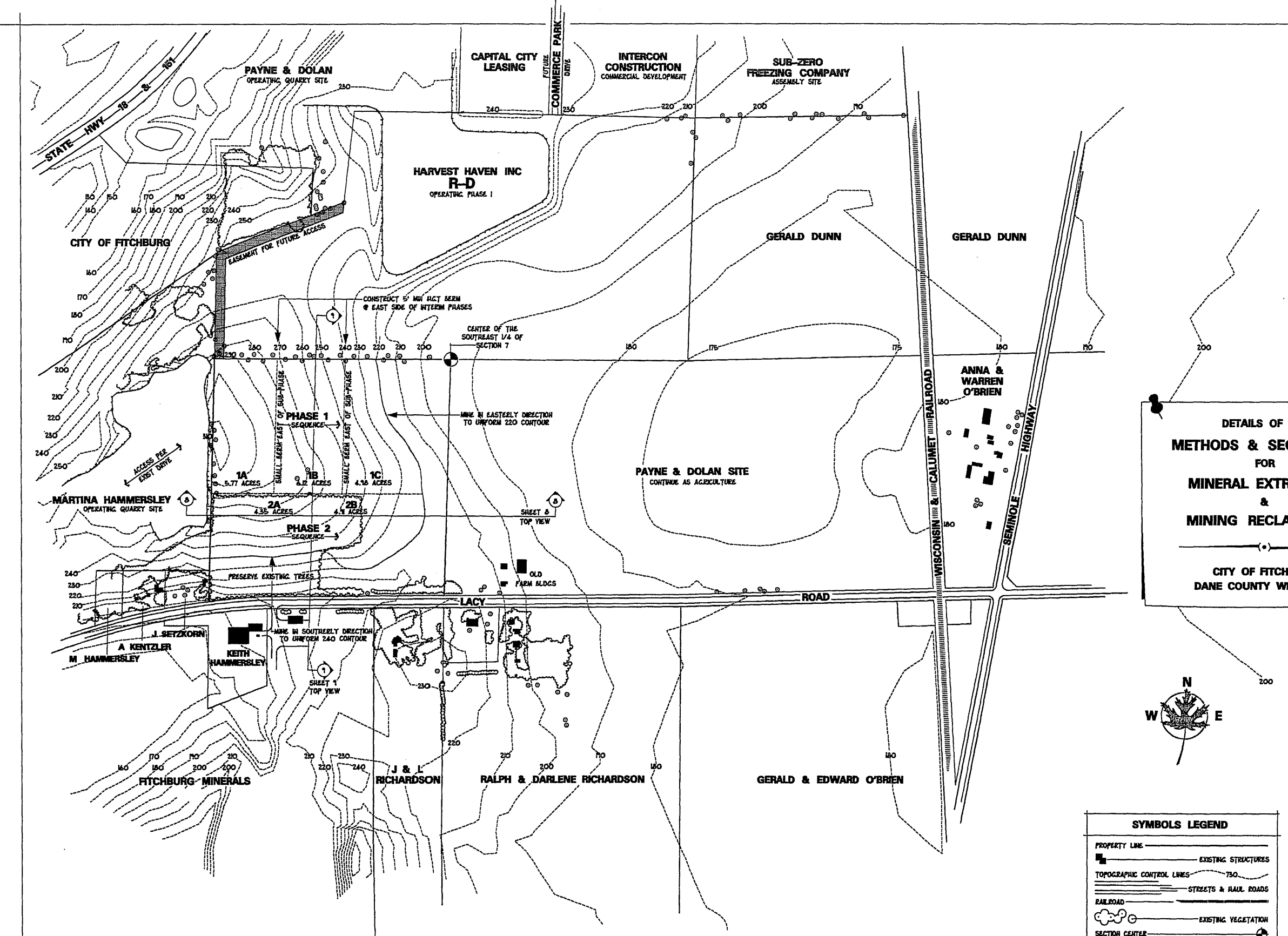
3

One Honey Creek Corporate Center
125 South 94th Street, Suite 401
Milwaukee, Wisconsin 53214-1470
Telephone (414) 259-1500
Fax (414) 259-0037
www.gsaal.com

Other Offices Located In:
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DANE COUNTY WISCONSIN



SYMBOLS LEGEND	
—	PROPERTY LINE
■	EXISTING STRUCTURES
—	TOPOGRAPHIC CONTROL LINES 750
—	STREETS & HAUL ROADS
—	RAILROAD
☁	EXISTING VEGETATION
●	SECTION CENTER

PROJECT NUMBER: 110334
 PATH (START) C:\110334\SEQUENCE.DWG
 DATE ISSUED: 7 JUNE 01
 TECHNICIAN: JDO
 PLAN EXAMINER: JDO
 PROJECT MANAGER: DDA



PAYNE & DOLAN
 8235 LACY ROAD
 VERONA WISCONSIN 53593
 808-845-9800

PARCEL SEQUENCING PLAN

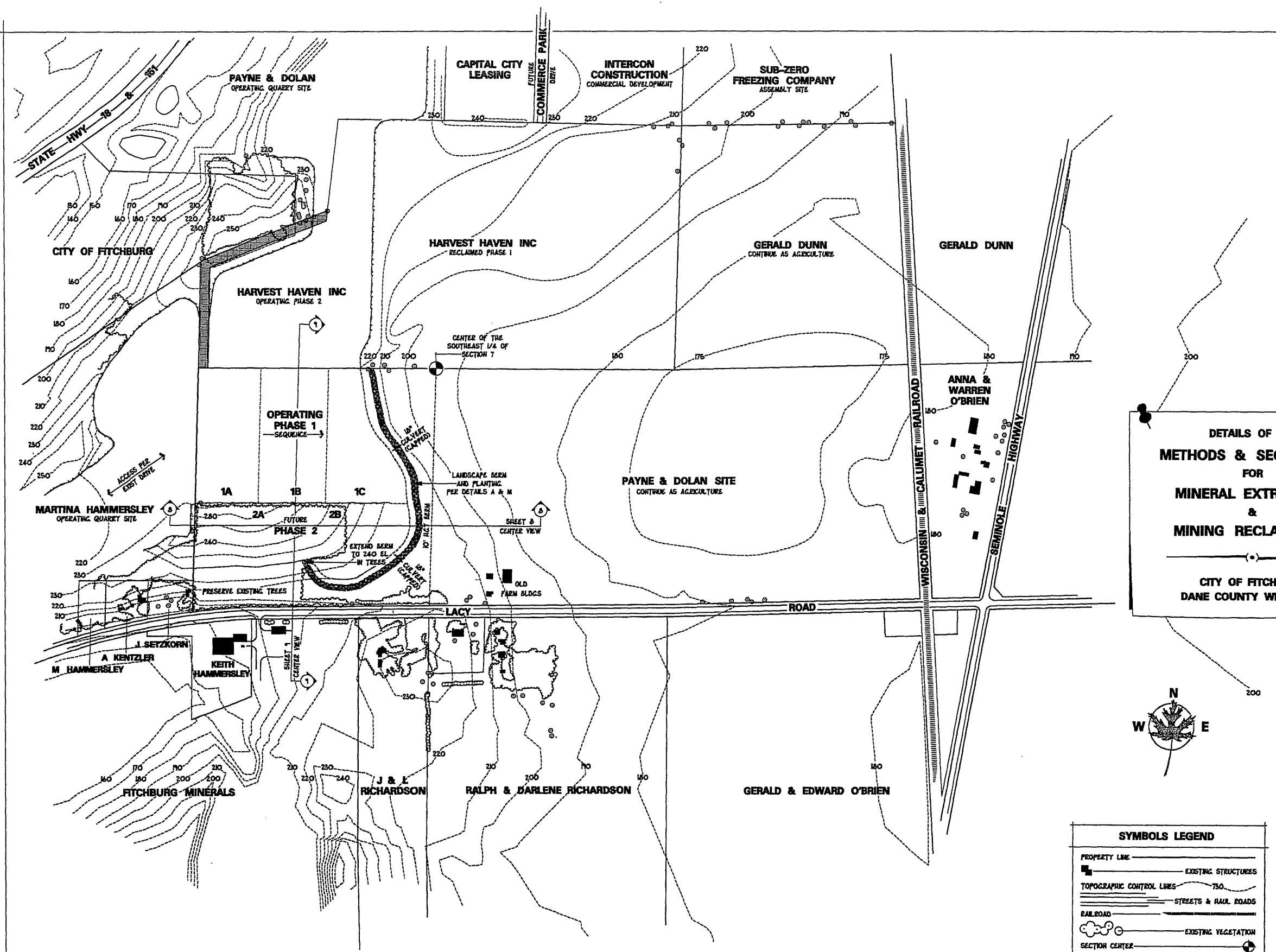
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Chicago, Illinois

DETAILS OF THE METHODS & SEQUENCING FOR MINERAL EXTRACTION & MINING RECLAMATION

CITY OF FITCHBURG
DANE COUNTY WISCONSIN



SYMBOLS LEGEND	
—	PROPERTY LINE
■	EXISTING STRUCTURES
— 750 —	TOPOGRAPHIC CONTROL LINES 750
— — —	STREETS & HAUL ROADS
— — —	RAILROAD
☁	EXISTING VEGETATION
⊙	SECTION CENTER

PROJECT NUMBER: 110334
PATH: (STAD C) 110334 PHASE 1
DATE ISSUED: 7 JUNE 01
TECHNICIAN: 1006
PLAN EXAMINER: &
PROJECT MANAGER: DDA



PAYNE & DOLAN
6236 LACY ROAD
VERONA WISCONSIN 53593
608-645-9500

PHASE 1 OPERATIONS PLAN



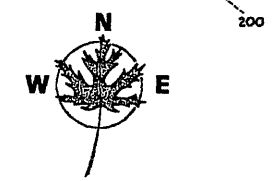
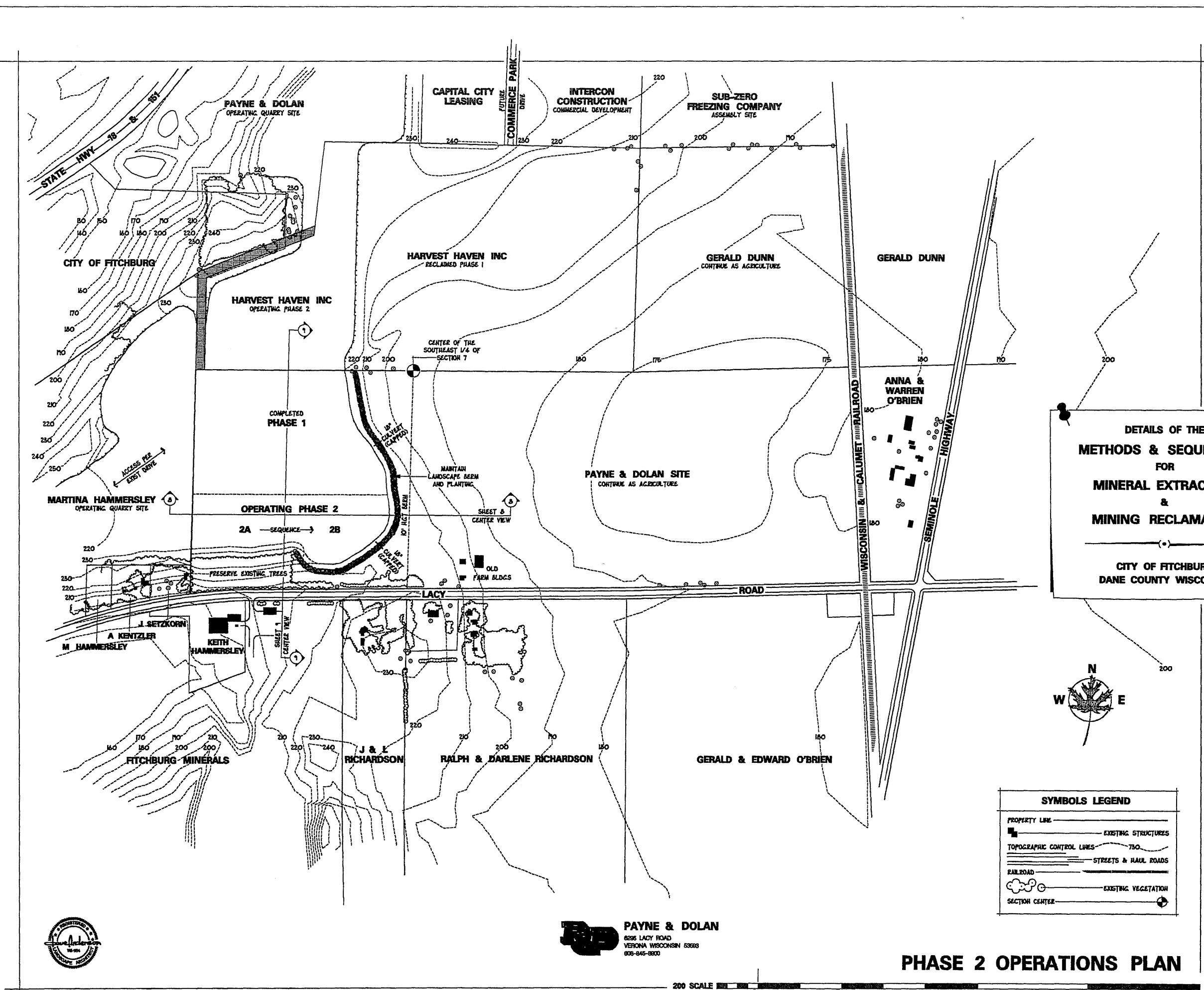
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Milwaukee, Wisconsin 53214-1470
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Other Office Located In:
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Chicago, Illinois

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CITY OF FITCHBURG
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SYMBOLS LEGEND	
—	PROPERTY LINE
■	EXISTING STRUCTURES
— 750 —	TOPOGRAPHIC CONTROL LINES
— — —	STREETS & HAUL ROADS
— — —	RAILROAD
☁	EXISTING VEGETATION
⊙	SECTION CENTER

PROJECT NUMBER 110334
PATH — STAD 0110334-PHASE2.DGN
DATE ISSUED — 7 JUNE 01
TECHNICIAN — 1006
PLAN EXAMINER —
PROJECT MANAGER — DOA



PAYNE & DOLAN
6236 LACY ROAD
VERONA WISCONSIN 53593
908-845-8800

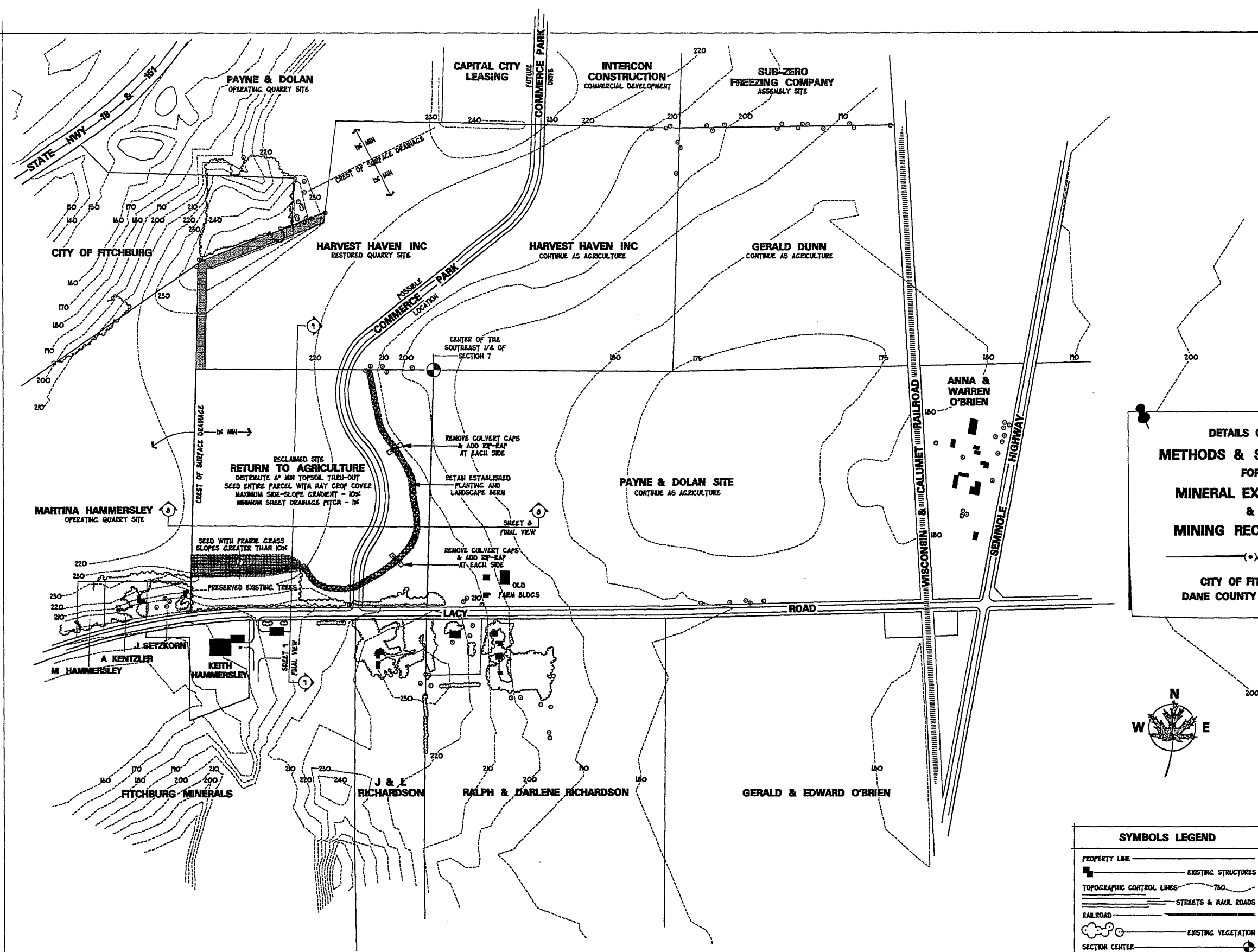
PHASE 2 OPERATIONS PLAN



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125 South 84th Street, Suite 401
Milwaukee, Wisconsin 53214-1470
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www.gsaal.com

Other Offices Located In:
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Chicago, Illinois



DETAILS OF THE METHODS & SEQUENCING FOR MINERAL EXTRACTION & MINING RECLAMATION

CITY OF FITCHBURG
DANE COUNTY WISCONSIN



SYMBOLS LEGEND	
—	PROPERTY LINE
■	EXISTING STRUCTURES
— 750 —	TOPOGRAPHIC CONTROL LINES
— — —	STREETS & HAUL ROADS
— — —	RAILROAD
○	EXISTING VEGETATION
⊙	SECTION CENTER

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 TECHNICIAN: 1004
 PLAN EXAMINER:
 PROJECT MANAGER: DDA

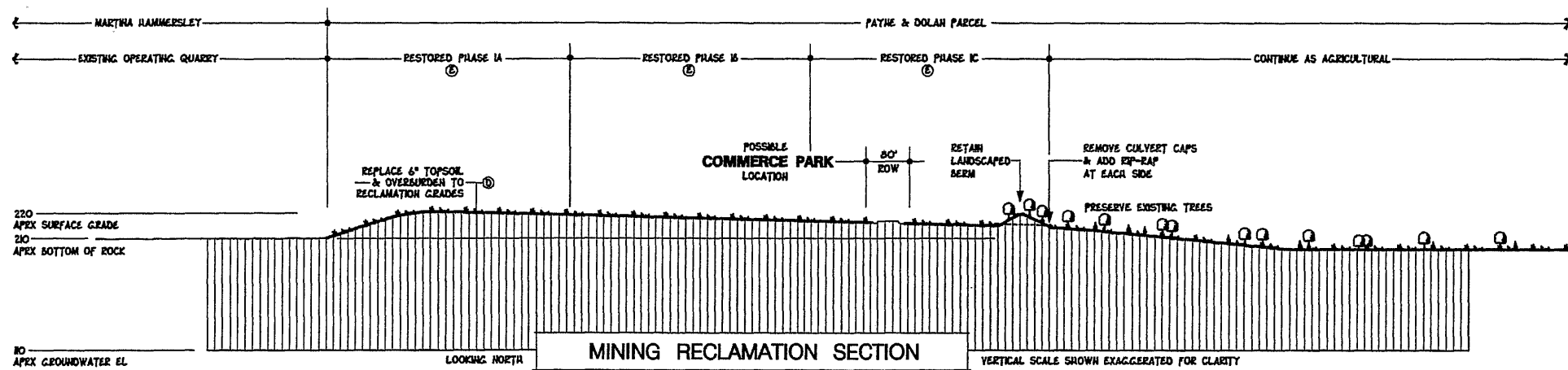
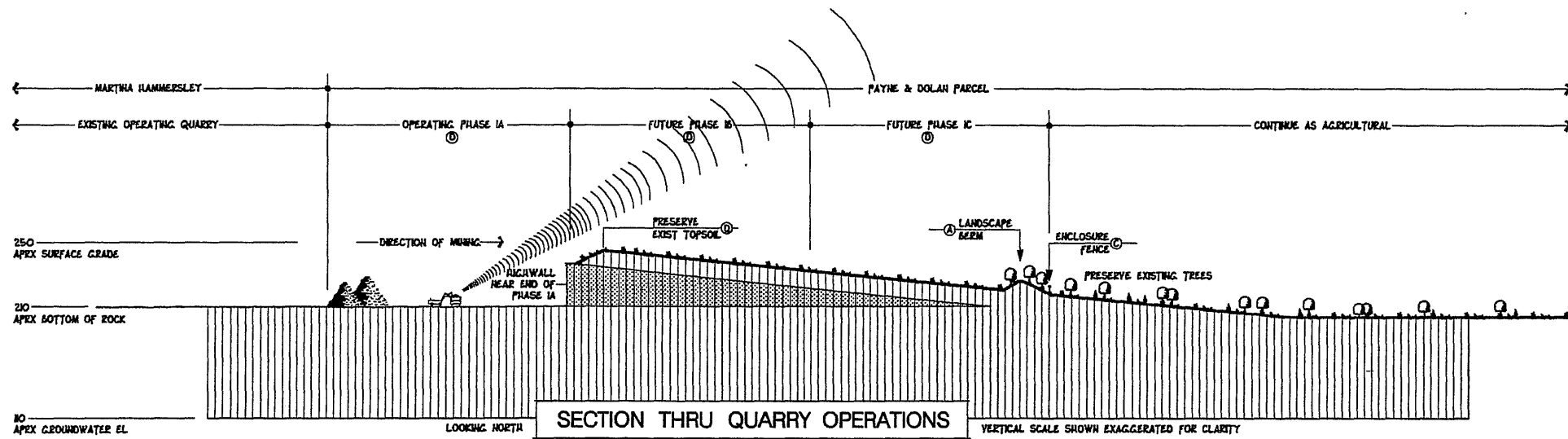
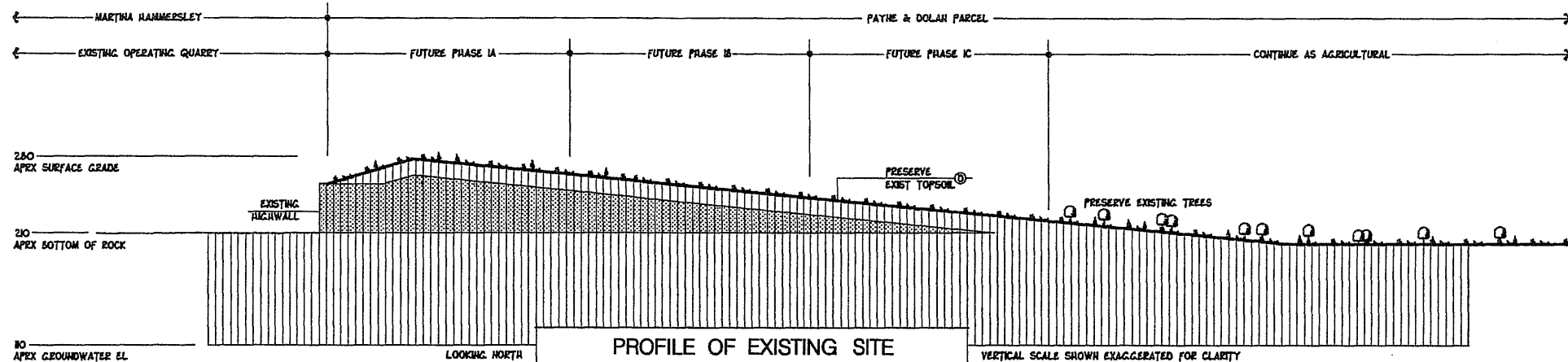


PAYNE & DOLAN
2535 LACY ROAD
VERONA WISCONSIN 53593
608-946-8800

SITE RECLAMATION PLAN



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**DETAILS OF THE
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**CITY OF FITCHBURG
DANE COUNTY WISCONSIN**

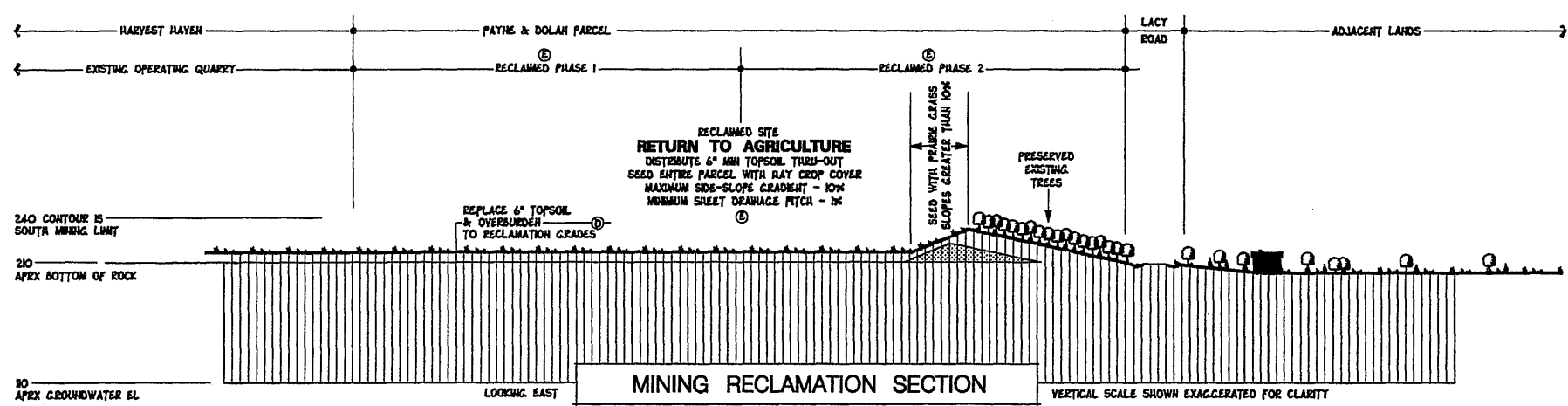
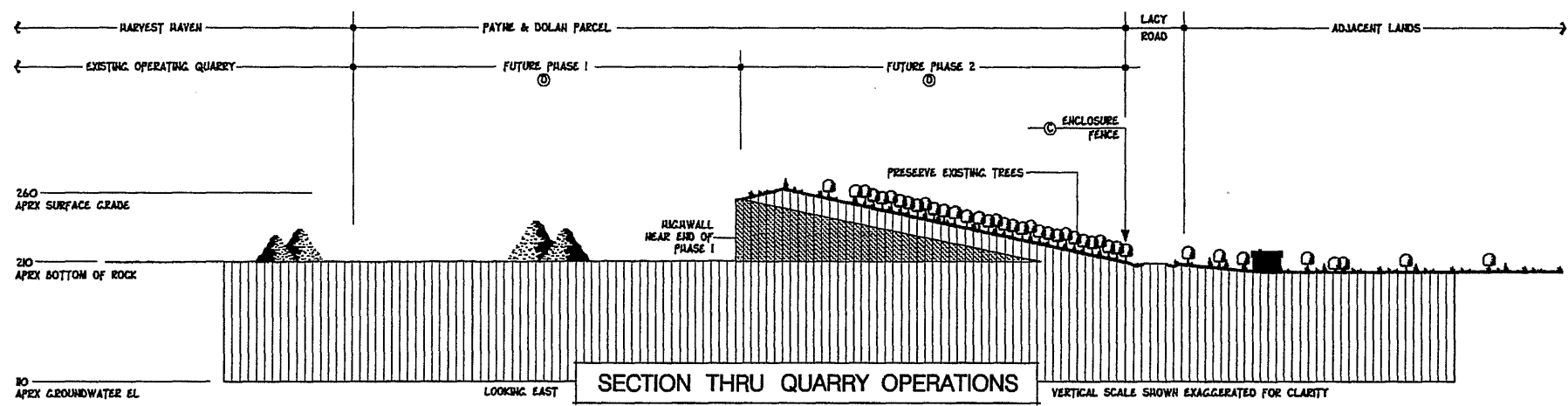
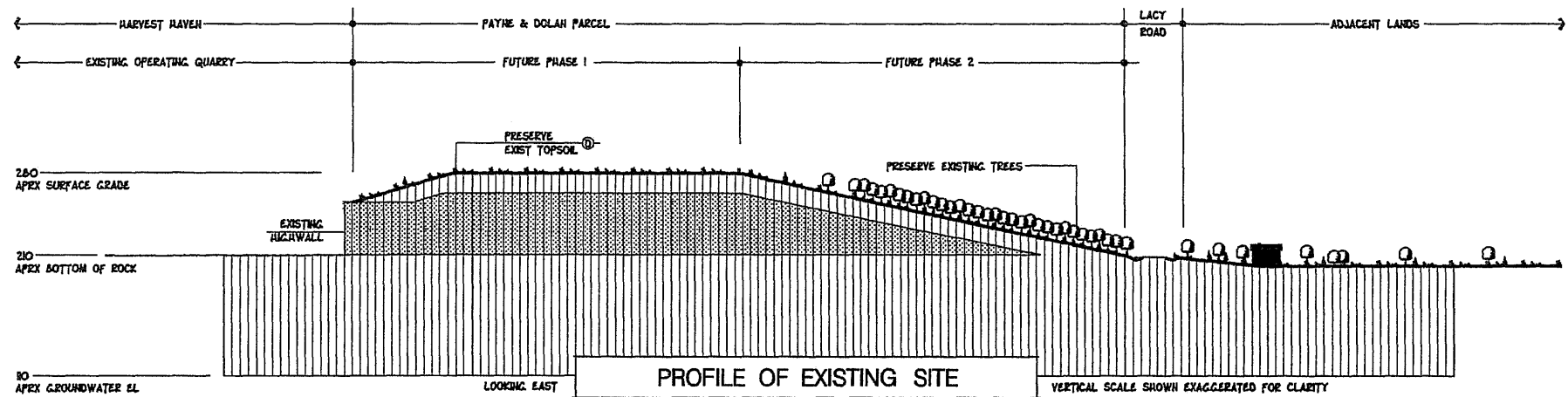
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PATH - STAD C\110354\EW-SEC.DGN
DATE ISSUED 7 JUNE 01
TECHNICIAN AMZ
PLAN EXAMINER &
PROJECT MANAGER DDA



PAYNE & DOLAN
6285 LACY ROAD
VERONA WISCONSIN 53690
608-845-8800

CROSS SECTIONS - LOOKING NORTH





DETAILS OF THE METHODS & SEQUENCING FOR MINERAL EXTRACTION & MINING RECLAMATION

CITY OF FITCHBURG
DANE COUNTY WISCONSIN

PROJECT NUMBER 110834
PATH STAR 6-110834-145-SEC.DGN
DATE ISSUED 7 JUNE 01
TECHNICIAN SMZ
PLAN EXAMINER &
PROJECT MANAGER DOA



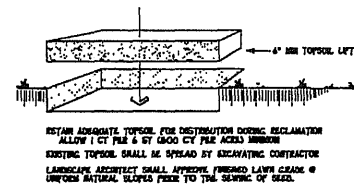
PAYNE & DOLAN
6295 LACY ROAD
VERONA WISCONSIN 53593
608-845-8800

CROSS SECTIONS - LOOKING EAST

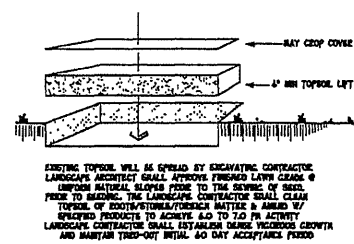


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www.gaeal.com

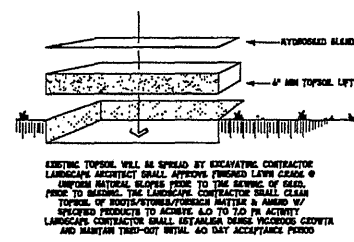
Other Offices Located In:
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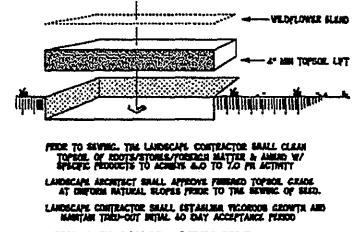
D PRESERVATION OF TOPSOIL



E RECLAMATION SEEDING



F PRAIRIE GRASS SEEDING

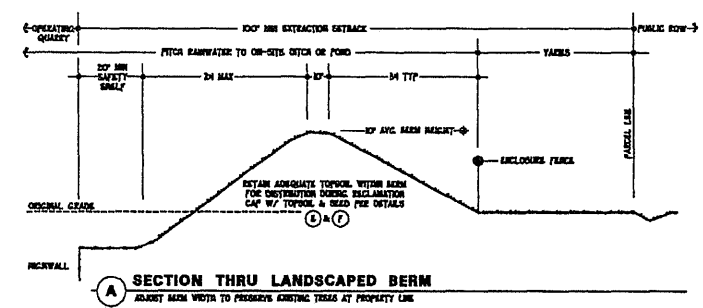


G WILDFLOWER SEEDING

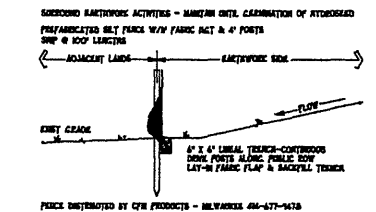
CALL BEFORE YOU DIG

STATE LAW REQUIRES YOU TO NOTIFY OWNERS AND OPERATORS OF UNDERGROUND FACILITIES AT LEAST 4 FULL BUSINESS DAYS BEFORE YOU DIG

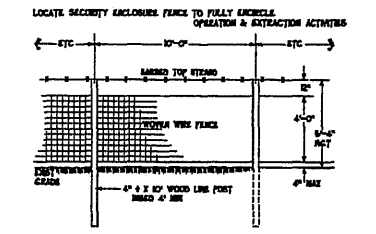
1-800-892-0123



A SECTION THRU LANDSCAPED BERM



B SEDIMENTATION CONTROL FENCE



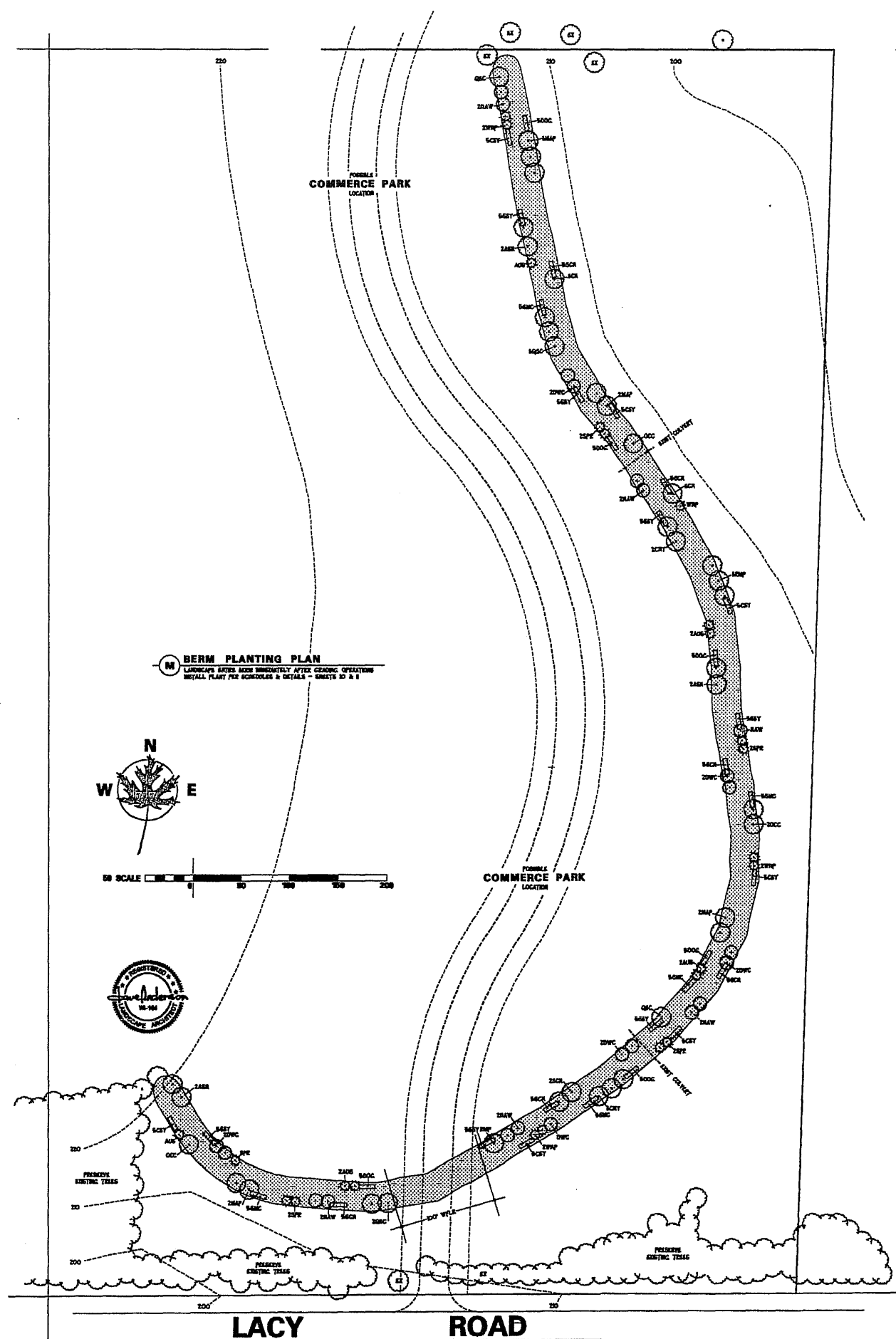
C WOVEN WIRE ENCLOSURE FENCE

DETAILS OF THE METHODS & SEQUENCING FOR MINERAL EXTRACTION & MINING RECLAMATION

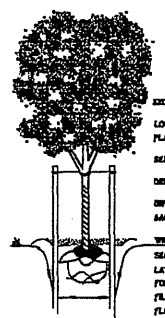
CITY OF FITCHBURG
DANE COUNTY WISCONSIN

PROJECT NUMBER: 110334
PATH: (STARD CA\110334\1-D-DESIGN\LDGN
DATE ISSUED: 7 JUNE 01
TECHNICIAN: 1006
PLAN EXAMINER: &
PROJECT MANAGER: DDA





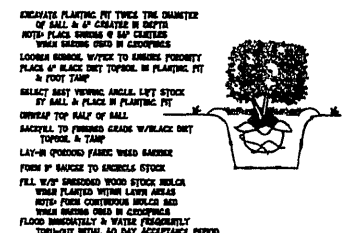
BERM PLANTING PLAN
LANDSCAPE AFTER BERM IMMEDIATELY AFTER GRADING OPERATIONS
INSTALL PLANT PER SCHEDULE & DETAILS - SHEETS D & I



J TREE PLANTING DETAIL
BARK ROOT STOCK MAY BE PLANTED IN 1/4\"/>



K EVERGREEN PLANTING DETAIL
BARK ROOT STOCK MAY BE PLANTED IN 1/4\"/>



L SHRUB PLANTING DETAIL
BARK ROOT STOCK MAY BE PLANTED IN 1/4\"/>

QUANTITY	SIZE	PLANT TYPE	SCIENTIFIC NAME	COMMON NAME	LOCAL ORNAMENTAL TREE		LOCAL ORNAMENTAL SHRUB																																	
					PLANTING	MAINTENANCE	PLANTING	MAINTENANCE																																
7	2\"/> <tr> <td>1</td> <td>2\"/> <tr> <td>4</td> <td>2\"/> <tr> <td>4</td> <td>2\"/> <tr> <td>5</td> <td>2\"/> <tr> <td>5</td> <td>2\"/> <tr> <td>8</td> <td>2\"/> <tr> <td>8</td> <td>2\"/> <tr> <td>7</td> <td>4\"/> <tr> <td>4</td> <td>4\"/> <tr> <td>1</td> <td>4\"/> <tr> <td>10</td> <td>24\"/> <tr> <td>16</td> <td>24\"/> <tr> <td>10</td> <td>24\"/> <tr> <td>10</td> <td>24\"/> <tr> <td>25</td> <td>24\"/> <tr> <td>-</td> <td>-</td> <td>-</td> <td>-</td> <td>-</td> <td>-</td> <td>-</td> <td>-</td> <td>-</td> </tr> </td></tr></td></tr></td></tr></td></tr></td></tr></td></tr></td></tr></td></tr></td></tr></td></tr></td></tr></td></tr></td></tr></td></tr></td></tr>	1	2\"/> <tr> <td>4</td> <td>2\"/> <tr> <td>4</td> <td>2\"/> <tr> <td>5</td> <td>2\"/> <tr> <td>5</td> <td>2\"/> <tr> <td>8</td> <td>2\"/> <tr> <td>8</td> <td>2\"/> <tr> <td>7</td> <td>4\"/> <tr> <td>4</td> <td>4\"/> <tr> <td>1</td> <td>4\"/> <tr> <td>10</td> <td>24\"/> <tr> <td>16</td> <td>24\"/> <tr> <td>10</td> <td>24\"/> <tr> 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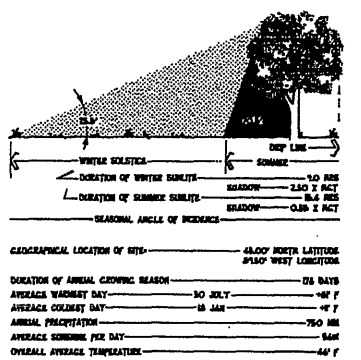
CONSTRUCTION NOTES

- PAINE & DOLAN WILL CONTRACT TO MECHANICALLY ELUCIDATE "COLLECTED TREES" FROM WITHIN SITE & INSTALL @ BASE OF BERM. THESE LARGER TREES WILL BE PLANTED "WHERE SHOWN" & WILL BE CONSIDERED "BETWEEN OF" THOSE SPECIFIED PER ANY SCHEDULE & PLANTING PLAN.
- PLANT SCHEDULE IS FOR THE ENTIRE OUTSIDE FACE OF PROPERTY. PLANT A 1/4\"/>
- LANDSCAPE CONTRACTOR SHALL INCLUDE ONE (1) COPY PER TREE / BUSH / LAWN / WEDGELINE GROUP AS BASIS FOR "MATERIAL" WORK.
- LANDSCAPE ARCHITECT WILL APPROVE THIS / BUSH / LAWN SUBSTITUTIONS DUE TO SEASONAL AVAILABILITY ... WEDGELINE SOURCE ONLY AS SPECIFIED.
- FINAL SOIL PAYMENT WILL BE ISSUED PROMPTLY @ SUCCESSFUL COMPLETION OF 60-DAY ACCEPTANCE PERIOD.

CALL BEFORE YOU DIG

STATE LAW REQUIRES YOU TO NOTIFY OWNERS AND OPERATORS OF UNDERGROUND FACILITIES AT LEAST 2 FULL WORKING DAYS BEFORE YOU DIG

1-800-892-0123



GRAEF ANHALT SCHLOEMER and Associates Inc.

One Honey Creek Corporate Center
125 South 34th Street, Suite 401
Milwaukee, Wisconsin 53214-1470
Telephone (414) 258-1500
Fax (414) 258-0037
www.gaeal.com

Other Office Located In:
Green Bay, Wisconsin
Madison, Wisconsin
Chicago, Illinois

DETAILS OF THE METHODS & SEQUENCING FOR MINERAL EXTRACTION & MINING RECLAMATION

CITY OF FITCHBURG
DANE COUNTY WISCONSIN

PROJECT NUMBER: 110334
PATH: STARD 01110334\LD-PLANT.DGN
DATE ISSUED: 7 JUN 01
TECHNICIAN: 1006
PLAN EXAMINER: &
PROJECT MANAGER: DDA

PAYNE & DOLAN
6235 LACY ROAD
VERONA WISCONSIN 53683
608-845-8000

DESCRIPTION OF OPERATIONS



One Honey Creek Corporate Center
125 South 94th Street, Suite 401
Milwaukee, Wisconsin 53214-1470
Telephone (414) 250-3500
Fax (414) 250-0037
www.gsaal.com

Other Offices Located In:
Green Bay, Wisconsin
Madison, Wisconsin
Chicago, Illinois

A. DESCRIPTION OF OPERATIONAL METHODS

1. Removal of surface soils for the construction of berms and to expose limestone strata
2. Limestone extraction including drilling, blasting, & transporting
3. Processing, sizing and washing of extracted material
4. Conveying and stockpiling of processed material
5. Sales and distribution to customers

B. LIST OF EQUIPMENT, MACHINERY AND STRUCTURES USED

1. Equipment used in operation A1: Earthmovers including Dozers, Loaders, Scrapers & Trucks
2. Equipment used in operation A2: Rock drillers, Loaders, Trucks, Conveyors & Pumps
3. Equipment used in operation A3: Primary, Secondary and Tertiary Crushers, Sizing & Washing Equipment
4. Equipment used in operation A4: Conveyors, Loaders, Dozers & Trucks
5. Equipment used in operation A5: Scales, loaders & trucks

C. SOURCE AND DISPOSITION OF WATER TO BE USED

1. Source
 - a. Ground Water
 - b. Well Water
2. Disposition or Use
 - a. Dust control of interior roads
 - b. Dust control of processing, sizing and stockpiled material
 - c. Discharge
 - d. Recharge

D. APPROVED METHOD OF CONTROLLING WATER RUN-OFF, TRAFFIC, NOISE, AND AIR-BORNE MATERIALS

1. Water Run-off
 - a. Grading and contouring
 - b. Planting and landscaping
 - c. Maintenance of all governmental permits
2. Noise and Air-borne material
 - a. As in our current operations, we will continue to explore and utilize the latest feasible technologies such as:
 1. Maintaining the sound suppressing equipment on all trucks and machines owned or hired
 2. Utilization of dust suppression procedures and equipment
 3. Development of landscaped buffer
 4. Compliance with all local, state and federal rules and regulations

**DETAILS OF THE
METHODS & SEQUENCING
FOR
MINERAL EXTRACTION
&
MINING RECLAMATION**

(•)

**CITY OF FITCHBURG
DANE COUNTY WISCONSIN**

E. METHODS OF ASSURING SAFETY OF THE PUBLIC

1. Fencing, landscaping and contouring
2. Compliance with all local, state and federal rules and regulations

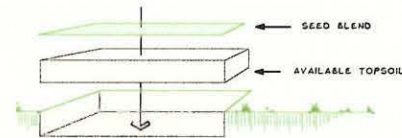
F. PROPOSED SEASONAL PHASING OF OPERATION

1. Percentage of total yearly activity (Typical)

a. First Quarter	10%
b. Second Quarter	25%
c. Third Quarter	35%
d. Fourth Quarter	30%

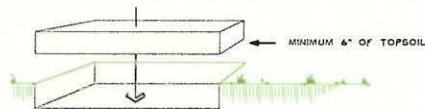
PROJECT NUMBER 110334
PATH-STAD C:\110334\HAZMAT\T.DGH
DATE ISSUED 7 JUNE 01
TECHNICIAN AMZ
PLAN EXAMINER &
PROJECT MANAGER DDA





EXISTING TOPSOIL WILL BE STOCKPILED ON SITE FOR RECLAMATION PROJECT MANAGER SHALL APPROVE FINISHED GRADE & UNIFORM SLOPES PRIOR TO THE SOWING OF SEED ALL SEEDING WILL BE DONE IN ACCORDANCE WITH THE STATE OF WISCONSIN DOT STANDARD SPECIFICATIONS FOR SEEDING AND MULCHING. SECTIONS 650 AND 627 SEEDING TO BE COMPLETED WITHIN 90 DAYS OF FINAL TOPSOIL GRADING

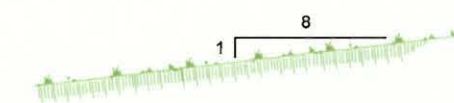
SEED OPERATIONS



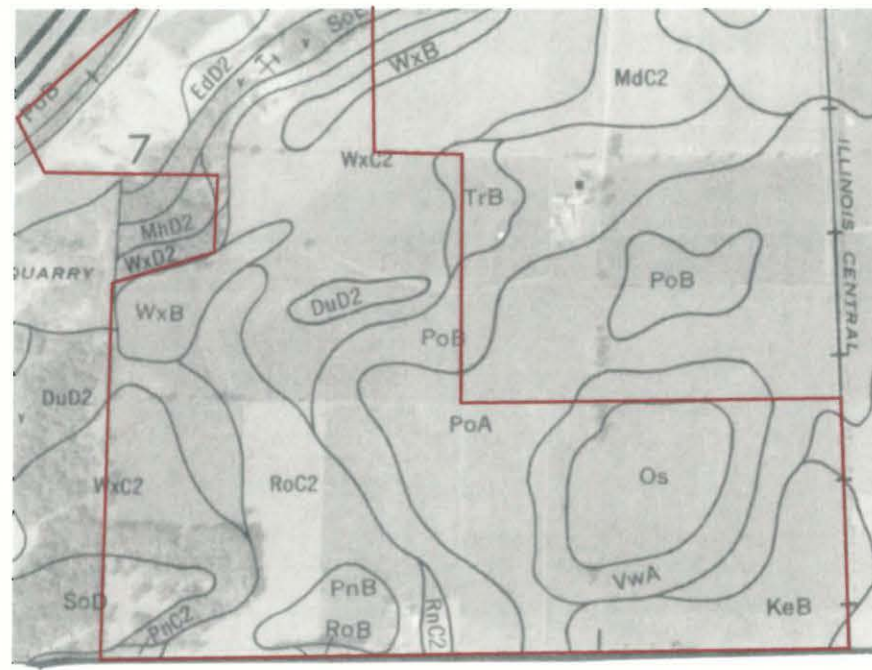
RETAIN EXISTING TOPSOIL FOR DISTRIBUTION DURING RECLAMATION STORE TOPSOIL IN TEMPORARY BINS DURING MINERAL EXTRACTION EXISTING TOPSOIL SHALL BE SPREAD BY GRADING CONTRACTOR PROJECT MANAGER SHALL APPROVE FINISHED GRADE & UNIFORM SLOPES PRIOR TO THE SOWING OF SEEDS

TOPSOIL PRESERVATION

DETAILS FOR HARVEST HAVEN PROPERTY ONLY. SEE OPERATION AND RECLAMATION PLAN FOR O'BRIEN PROPERTY FOR SITE SPECIFIC DETAILS



RESTORED SLOPES - SOUTH



SOILS MAP

DETAILS

I. PURPOSE AND SCOPE

The purpose of this reclamation plan is to describe the activities to reclaim the site to a condition whereby future land use is feasible after the completion of mineral extraction activities. Implementation of this reclamation plan shall be completed within one (1) year after the cessation of site operations.

The final end use for the reclaimed site being proposed at this time is returning the parcel to agricultural use/farmland operations.

II. PROPOSED EARTHWORK AND RECLAMATION

The topsoil and other overburden materials covering the nonmetallic mineral deposit are removed and stockpiled separately for future reclamation. After the nonmetallic minerals are removed, the topsoil and other overburden materials will be placed over the area where the minerals were excavated, graded to conform with the surrounding land and seeded. The existing topsoil and overburden are re-distributed across the parcel and fine graded to present a uniform appearance. Reclaimed slopes will be seeded upon completion of the fine grading.

The reclamation plan has been designed to maintain pre-mine drainage patterns to the greatest extent possible and to improve upon existing conditions where possible. Payne & Dolan will perform the necessary grading to achieve the final topography and drainage patterns as outlined in the attached reclamation plan view.

III. GEOLOGIC COMPOSITION OF THE SITE AND DEPTH OF THE NONMETALLIC MINERAL DEPOSIT

The mineral deposit currently being extracted consists of glacial Galena/Platteville Dolomite approximately 30-60 ft. thick. There is an average of 6-8 ft. of overburden (mainly glacial till) overlying the dolomite.

IV. BIOLOGICAL INFORMATION

The Soil Survey of Dane County published by the USDA lists the various soil types that are suitable for different wildlife habitats. This site may include some or all of the wildlife species listed in the soil survey.

Dairy farming and the growing of general or specialty crops is the predominant land use. Many of the soils plowed in this area are plowed in the fall. This practice significantly affects wildlife because plowing covers the crop residue and waste grain, which provide important winter food and cover.

V. REVEGETATION PLAN

After the overburden materials have been placed over reclaimed slopes, the stockpiled topsoil will be spread over the reclaimed slopes, fine graded, seeded and mulched. Seeding activities will be carried out in accordance with accepted seeding specifications provided in the reclamation plan.

Prepared soil will be seeded at any time during the growing season when soil conditions are suitable but no longer than 30 days after the final grading of reclaimed slopes. Seeding activities should not be carried out immediately following rain, when the ground is too dry, or during windy periods.

All seeding and mulching will be done in accordance with the State of Wisconsin Department of Transportation Standard Specifications for Seeding and Mulching, Sections 630 and 627.

VI. EROSION CONTROL AND POST OPERATIONAL MAINTENANCE

Erosion control measures will be implemented as necessary to minimize off-site erosion until such time as permanent placement and shaping of overburden and topsoil and seeding is possible. Best Management Practices (BMPs) such as check dams, straw bales, silt fence, surface water diversions, energy dissipators, mulch or artificial surface cover, cover crop of vegetation, buffer areas, or other appropriate measures will be taken as necessary. All erosion and sediment control practices will be periodically checked for stability and operation on a regular basis.

Follow-up inspections of all reclaimed or otherwise stabilized surfaces along with all erosion and sediment control practices will be conducted on a monthly basis to ensure their stability until such time as the vegetation required to support the post-mining land use has been successfully established and the financial assurance has been released.

Seeded areas will be reseeded and fertilized as necessary to establish and maintain a dense self-sustaining vegetative cover over reclaimed slopes. Erosion and sediment control measures will be repaired or replaced as necessary. Other preventative measures not mentioned in this reclamation plan will be taken as necessary to minimize off-site erosion.

VII. COSTS OF RECLAMATION

Reclamation is an on-going process during nonmetallic mineral extraction and will be completed in phases as depicted on the reclamation and operation plans. Currently there are 20 acres unreclaimed.

The estimated reclamation costs shall approximate the actual costs of reclamation including but not limited to grading and shaping overburden over previously mined areas as shown on the reclamation plan, distribution and placement of topsoil, necessary erosion control measures, seeding, mulching, inspections and maintenance.

The estimated reclamation cost for this site is \$30,000.

VIII. ASSESSING SUCCESSFUL RECLAMATION

Payne & Dolan will assess successful reclamation with the approved reclamation plan using the following methods:

1. The available overburden and topsoil have been graded to the contours as shown on the reclamation plan, and have been fine graded, seeded and mulched.
2. Adequate vegetation has been established to stabilize reclaimed surfaces or the reclaimed land is in active agricultural production. Adequate revegetation will be determined by utilizing the guidelines outlined in the Wisconsin Technical Note-AGRONOMY-WM-1, Guidelines for Herbaceous Stand Evaluation, dated May 15, 1991 or by percent cover will be determined as total cover (expressed as a percentage) as measured by the canopy (vertical projection of plant parts) and will be recorded by species. Revegetation will be measured over the entire revegetated site at no less than 10 randomly placed square foot quadrants for each 10 acre area.

The reclamation will include placing all the overburden materials on the floor of the pit and then covering with topsoil to a depth approximating the pre-mining conditions. Upon replacement of the overburden and topsoil, a majority of these areas will be farmed and thus do not need to be seeded, mulched and fertilized.

IX. DISTRIBUTION, THICKNESS AND TYPE OF TOPSOIL

Predominant Soil Types:	DuD2	Dunbarton silt loam
	SoD	Sogn silt loam
	RcC2	Rockton silt loam
	WxB, WxC2	Whalan silt loam

The Dunbarton series consists of shallow, well-drained, gently sloping to steep soils on uplands. Slopes range from 12 to 20 percent. The surface layer is dark grayish-brown silt loam about 7 inches thick.

The Whalan series consist of moderately deep, gently sloping to steep, well-drained soils on dolomite contolled uplands. Slopes range from 2 to 12 percent. The surface layer is dark grayish-brown silt loam about 5 inches thick.

The Rockton series consists of moderately deep, well-drained, gently sloping to moderately steep soils on dolomite controlled uplands. Slopes range from 8 to 12 percent. The surface layer is very dark grayish-brown and dark brown silt loam about 14 inches thick.

The Sogn series consists of consists of very shallow, excessively drained, gently sloping to very steep soils on dolomite contolled uplands. Slopes range from 2 to 35 percent. The surface layer is loam about 7 inches thick.

X. CERTIFICATION OF RECLAMATION PLAN

I hereby certify, as a duly authorized representative or agent, that the reclamation at this nonmetallic mining site will be carried out in accordance with the approved reclamation plan submitted by Payne & Dolan, Inc. I also certify that the information contained herein is true and accurate and complies with the local and statewide nonmetallic mining reclamation standards established in NR 135, Wisconsin Administrative Code.

Signature of representative of agent:

 Clint Weninger, PG
 Payne & Dolan, Inc.

Date signed:
 Nov. 1, 2002



*DRAWN AND PREPARED FOR PAYNE & DOLAN, INC. BY:
 CLINT WENINGER, P.E.
 CONSTRUCTION RESOURCES MANAGEMENT, INC.
 P.O. BOX 1832
 WAUKESHA, WI 53187

PAYNE AND DOLAN, INC.
 6295 Lacy Road
 Verona, WI 53593
 Phone: 608.845.8900
 Fax: 608.845.8884

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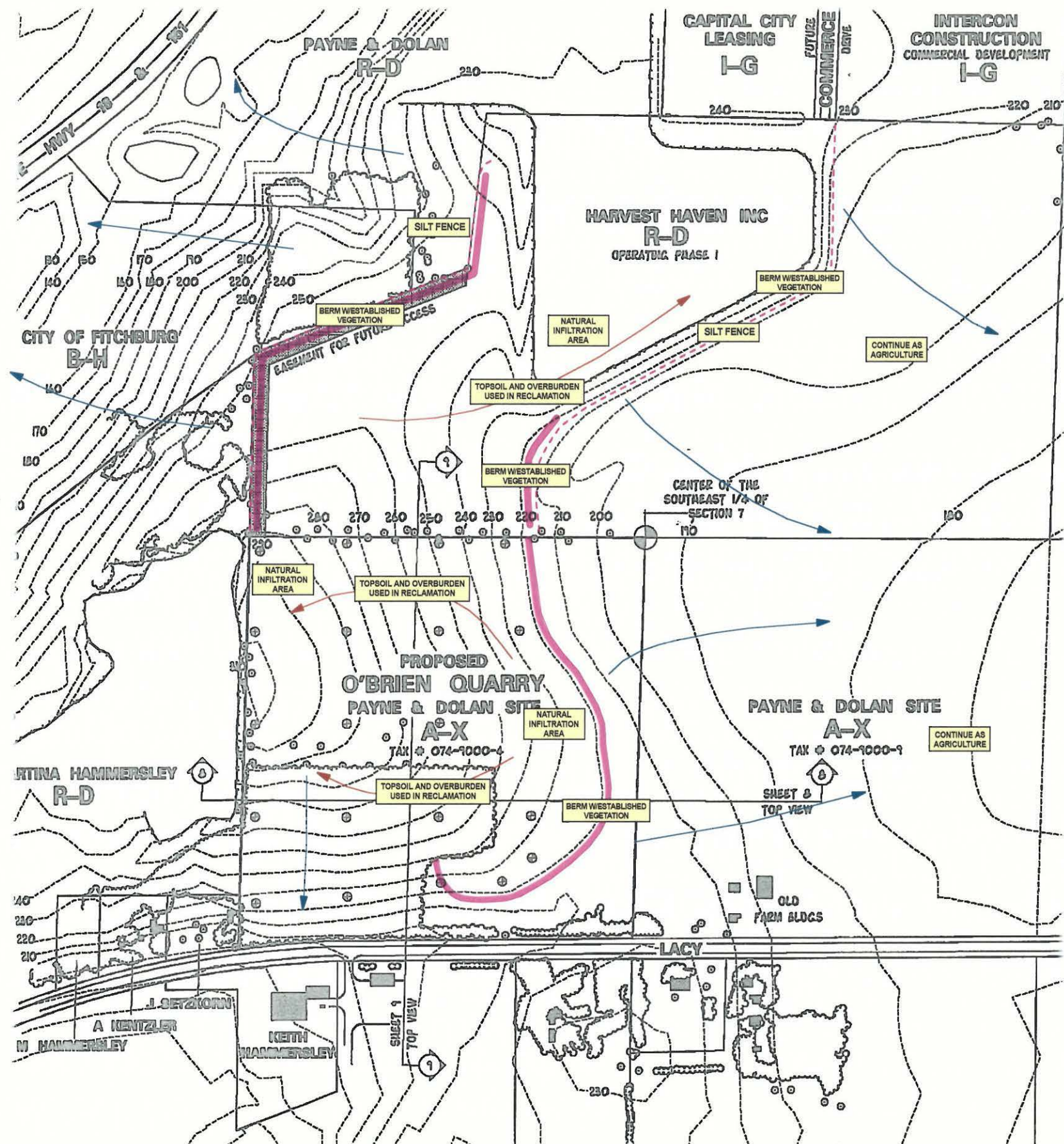
Nonmetallic Mining Reclamation
Fitchburg (Fitchburg, O'Brien & Harvest Haven) Aggregate Site
City of Fitchburg, Dane County, Wisconsin

DATE	REV
Nov-01-2002	1

DISCRIPTION	CCW
DATE	85004-002-01
SCALE	As shown



RECLAMATION MEASURES




 DRAWN AND PREPARED FOR PAYNE & DOLAN, INC. BY:
 CLINT WENGLER, P.E.
 CONSTRUCTION RESOURCES MANAGEMENT, INC.
 P.O. BOX 1612
 WAUKESHA, WI 53187

NOTES:

- BERMS WITH ESTABLISHED VEGETATION CURRENTLY SURROUND THE PROJECT. THE BERMS WILL REMAIN UNTIL FINAL SITE RECLAMATION IS COMPLETED.
- RUN-OFF FROM UNDISTURBED AREAS AROUND THE QUARRY ARE DIVERTED AROUND THE ACTIVE SITE AREA BY THE EXISTING BERM.
- ALL DRAINAGE WITHIN THE ACTIVE SITE AREA WILL BE KEPT WITHIN THE SITE AND DIRECTED TO NATURAL INFILTRATION AREAS.
- TOPSOIL AND OVERBURDEN REMOVED FROM FUTURE EXTRACTION AREAS WILL BE USED TO RECLAIM DEPLETED AREAS OF OPERATING PHASE. THE TOPSOIL AND OVERBURDEN WILL BE REVEGETATED AFTER THEY HAVE BEEN MOVED AND REGRADED.
- SEEDING WILL BE COMPLETED WITHIN 7 DAYS OF FINAL GRADING.
- THE BERM SURROUNDING THE HARVEST HAVEN ACTIVE SITE AREA WILL BE REMOVED AND USED IN THE FINAL SITE RECLAMATION. THE LANDSCAPED BERM ON THE EAST EDGE OF THE O'BRIEN PROPERTY WILL REMAIN AS PART OF THE FINAL SITE RECLAMATION. PRIOR TO COMMENCING FINAL RECLAMATION, SILT FENCE WILL BE INSTALLED AS SHOWN TO CONTROL DOWNSLOPE EROSION. SILT FENCE SHALL REMAIN IN PLACE AND BE MAINTAINED UNTIL THE SITE IS FULLY RECLAIMED AND RESUMES AN AGRICULTURAL OR OTHER APPROVED USE.
- RECLAIMED SLOPES WILL HAVE A MAXIMUM SIDE SLOPE NO GREATER THAN 12% AND A MINIMUM SHEET DRAINAGE FLOW IS 1%.
- THE PREDOMINANT SOIL TYPES ON THE ACTIVE SITE ARE THE DUNBARTON (DuD2), SOGN (SoD), ROCKTON (RoC2) AND WHALAN (WxB, WxC2) SILT LOAMS.
- REFER TO SHEET 5 FOR ADDITIONAL INFORMATION.
- CONTRIBUTING WATERSHED SIZE INSIDE EXISTING BERM IS 35 ACRES.

PAYNE AND DOLAN, INC.
 6295 Lacy Road
 Verona, WI 53593
 Phone: 608.845.8900
 Fax: 608.845.8884

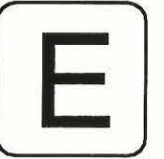


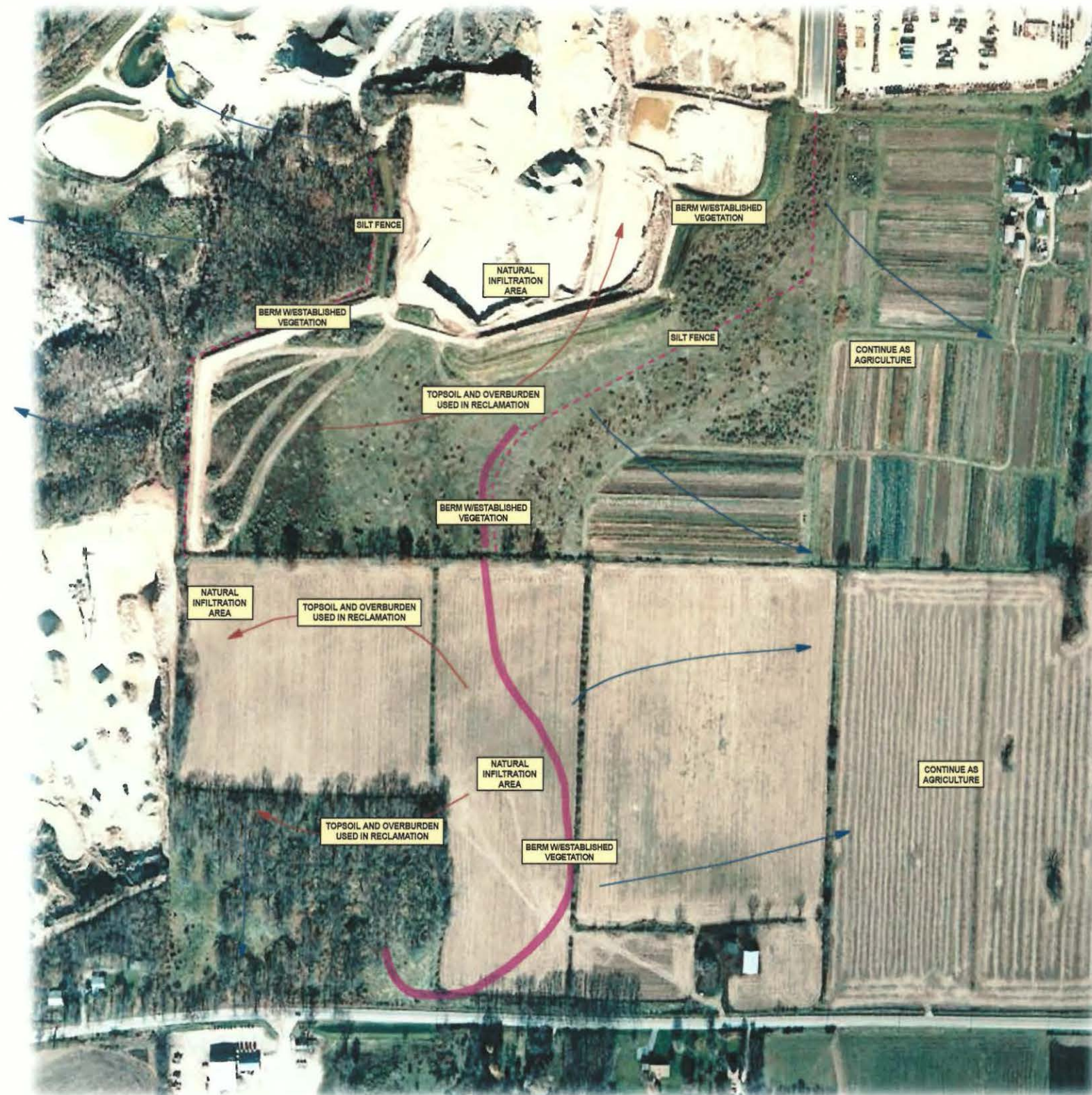
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Nonmetallic Mining Reclamation
Fitchburg (Fitchburg, O'Brien & Harvest Haven) Aggregate Site
 City of Fitchburg, Dane County, Wisconsin

DATE	DESCRIPTION

DATE: Nov-01-2002
 DRAWN BY: CGW
 DESIGNED BY: 85004-002-02
 SCALE: As shown






 DRAWN AND PREPARED FOR PAYNE & DOLAN, INC. BY:
 CLINT WERNIGER, P.E.
 CONSTRUCTION RESOURCES MANAGEMENT, INC.
 P.O. BOX 1832
 WAUKESHA, WI 53197

NOTES:

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PROJECT:
Nonmetallic Mining Reclamation
Fitchburg (Fitchburg, O'Brien & Harvest Haven) Aggregate Site
 City of Fitchburg, Dane County, Wisconsin

DATE	BY	REVISION

DATE	NOV-01-2002
DRAWN BY	CGW
CHECKED BY	
SCALE	As shown

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EROSION CONTROL PLAN (AERIAL PHOTO)